



PŘEKLAD

dne: 18-02-2015

PROVEDL/A

25-02-2015  
ARCHIV

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VISA *[Signature]*

STAV DODÁNÍ

N2 14101344

OTRYSKANE

NAOLEJOVANE

TOLERANCE PRO ŘEZÁNÍ LASEREM

| LASER cutting tolerances   |            |             |              |        |
|--|------------|-------------|--------------|--------|
| NOTE : min cutting radius without dimensions R = 1 mm unless otherwise specified |            |             |              |        |
| ≤ 30   | 30 < ≤ 120 | 120 < ≤ 400 | 400 < ≤ 1000 | 1000 < |
| ± 0,5  | ± 0,8      | ± 1,0       | ± 1,5        | ± 2,0  |

+0.5  
-0.5

|  |   |
|--|---|
| Condition at time of delivery  |   |
| de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)                                | X |
| without burrs acc. WN 11310  |   |
| Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572) |   |
| oil-free / free of grease  |   |
| oiled  |   |
| oiling permissible   | X |
| Indicate the required condition at time of delivery with an X.                       |   |

|                                  |      |                                      |  |           |       |        |
|----------------------------------|------|--------------------------------------|--|-----------|-------|--------|
| First angle projection           |      | 00                                   | designing due to problem of door opening | T62488    |       |        |
| General tolerance (GT) in mm     |      | Index                                | alteration                               | Change no | Fit   | Toler. |
| Size range                       |      | Inspection dim.                      |  |           |       |        |
| ≤ 30                             | > 30 | ≤ 120                                | > 120                                    | ≤ 400     | > 400 | > 1000 |
| GT coarse                        |      |                                      |  |           |       |        |
| L                                | 1    | 2                                    | 2  | 3         | 4     |        |
| ≤ 1                              | 2    | 4                                    |  | 6         |       |        |
| Lengths (L) and angle (∠) = ± GT |      | Date                                 | Name                                     |           |       |        |
| Tolerance Symbols ISO 1101       |      | 9.10.2014                            | J.Fonteny                                |           |       |        |
| ○ roundness = 1/20-Tol.          |      | 12.11.2014                           | T.Malivert                               |           |       |        |
| -□ straightness/flatness = GT    |      | 17.11.2014                           | R.Pelletier                              |           |       |        |
| ◎ concentricity/run out = GT     |      |                                      |  |           |       |        |
| ≡ symmetry = GT                  |      |                                      |  |           |       |        |
| / / parallelism = GT             |      |                                      |  |           |       |        |
| ⊕ position = GT                  |      |                                      |  |           |       |        |
| Languages: en,fr                 |      | Confidential document                |  |           |       |        |
|                                  |      | Refer to protection notice ISO 16016 |  |           |       |        |

|   |                   |
|---|-------------------|
| Material: S235JR suivant EN10025-2 or DD11 according to EN10111 | Weight: in kg 0.1 |
| Blank no:   |                   |
| Title: retainer plate   | PROD.             |
|   | Scale 2:1         |
| Drawing number 11914.011300                                     | Sheet: 1 of: 1    |

Approved

11914.011300d001

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